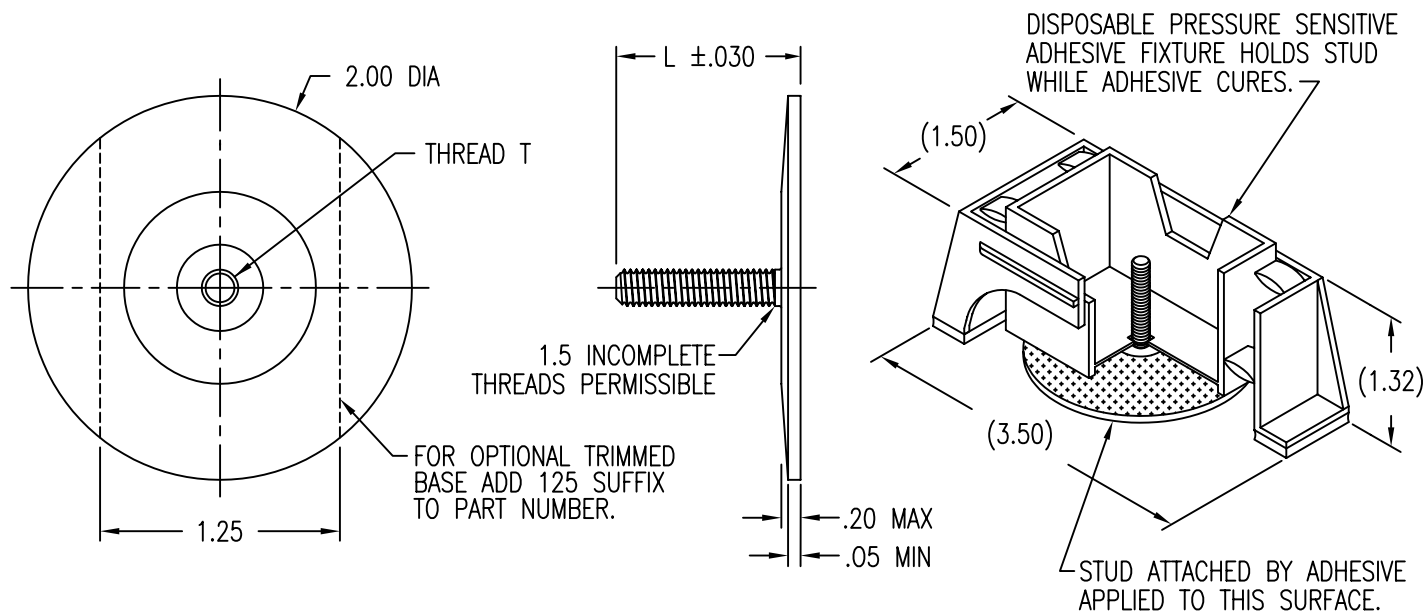




LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	8	10	12	14	16	18	20	22	24	26	28	30	32
L	.500	.625	.750	.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000

STUD MATERIAL AND FINISH DATA

CODE	STUD MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 7075	QQ-A-200, QQ-A-225, OR QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, 304 CRES OR A-286 CRES	AMS 5513, 5516, 5525, 5636, 5637, 5638, 5639, 5640, 5641, 5647, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, OR 5737 (CHEMISTRY ONLY)	PASSIVATE	QQ-P-35
T	6AL-4V TITANIUM	AMS 4911, 4928, 4965, OR 4967	NONE	

COMPOSITE MATERIAL

CODE	BASEPLATE MATERIAL
C	CARBON/EPOXY, 350°F
G	GLASS/EPOXY, 250°F
E	GLASS/EPOXY, 350°F

THREAD T DATA

CODE	THREAD SIZE	SPEC.
3	.1900-32 UNJF-3A	MIL-S-8879
4	.2500-28 UNJF-3A	
5	.3125-24 UNJF-3A	

EXAMPLE PART NUMBER

CB4200 G 3 CR 16-125

OPTIONAL TRIMMED BASE - 1.25
 STUD LENGTH L - 1.000
 STUD MATERIAL - 302, 303, 304, OR A-286 CRES
 THREAD SIZE T - .1900-32 UNJF-3A
 BASEPLATE MATERIAL - GLASS/EPOXY, 250°F
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

CLICK BOND

CARSON CITY
NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN BSP	7MAR00	STUD, COMPOSITE BASE, VERY LARGE		
.XX	±.03	CHECKED DAC	7MAR00			
.XXX	±.010	RELEASED CGH	15MAR00	SIZE A	CAGE CODE 66530	DWG. NO. CB4200
.XXXX	±.001	REVISED BSP	7MAR00	SCALE 1/1	7MAR00	REV. 3
				SHEET 1 OF 1		