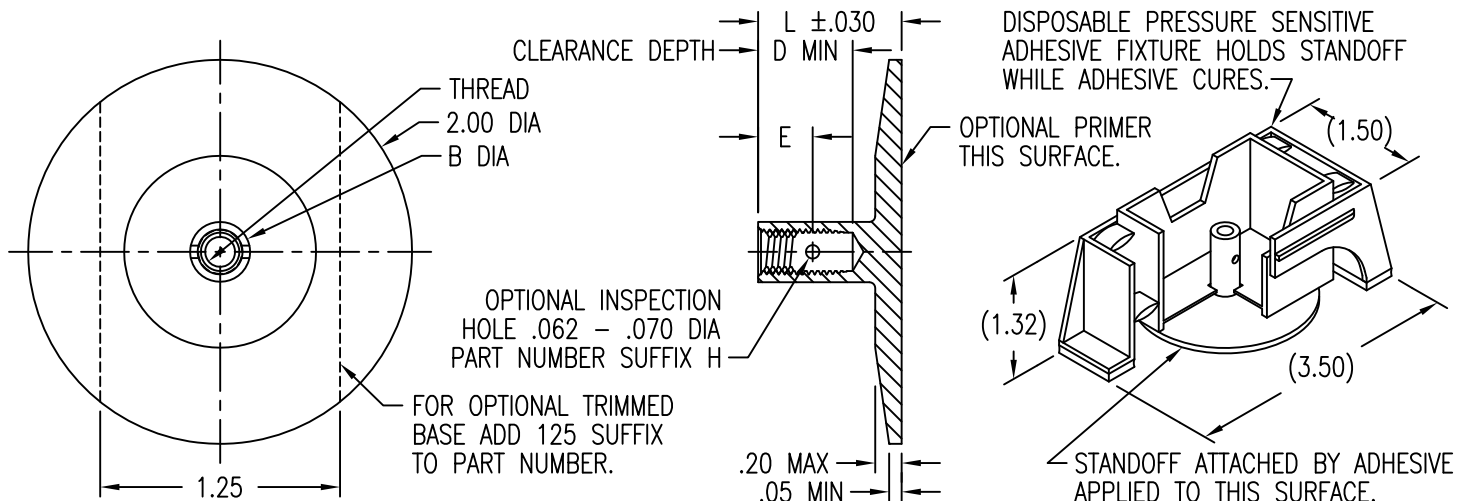




LENGTH L DATA (LENGTH IN SIXTEENTHS OF AN INCH) - SEE TABLE FOR MINIMUM LENGTHS

CODE	8	9	10	11	12	13	14	15	16	17	18	20	22	24	28	32
L	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.062	1.125	1.250	1.375	1.500	1.750	2.000
D MIN	.218	.295	.400	.472												

STANDOFF MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 OR 6061	AMS-QQ-A-200, AMS-QQ-A-225, AMS-QQ-A-250	NONE	
AA	ALUMINUM		ANODIZE	MIL-A-8625
CR	302, 303, 304 OR A-286 CRES	AMS 5513, 5516, 5636, 5637, 5638, 5639, 5640, 5641, 5647 AMS 5525, 5726, 5731, 5732, 5734, 5737 (CHEMISTRY ONLY)	PASSIVATE	AMS 2700
CRA	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, 5737 (CHEMISTRY ONLY)	PASSIVATE	AMS 2700
CRM	316 CRES	AMS 5507, 5524, 5648, 5653, 5907	PASSIVATE	AMS 2700

FINE THREAD DATA AND DIMENSIONS

CODE	THREAD SIZE	B DIA	E	L MIN
3	.1900-32 UNF-3B	.31	.28	8
4	.2500-28 UNF-3B	.38	.36	10
5	.3125-24 UNF-3B	.45	.44	11
6	.3750-24 UNF-3B	.53	.50	12
8	.5000-20 UNF-3B	.75	.63	14

COARSE THREAD DATA AND DIMENSIONS

CODE	THREAD SIZE	B DIA	E	L MIN
324	.190-24 UNC-2B	.31	.32	9
420	.250-20 UNC-2B	.38	.40	10
518	.312-18 UNC-2B	.45	.48	12
616	.375-16 UNC-2B	.53	.56	13
813	.500-13 UNC-2B	.75	.67	15

MS21209 OR NAS1130
THREAD INSERT INSTALLED
PER MS33537. LUBE PER
AS5272. THREAD LOCK
PER NASM25027.
ACCOMMODATES AS8879
UNJ THREAD SCREW.

EXAMPLE PART NUMBER

CB3201 AA 3-12 H P 125 B

OPTIONAL CONSTRUCTION

CODE	MANUFACTURING METHOD
B	ONE PIECE

OPTIONAL CONSTRUCTION - ONE PIECE
OPTIONAL TRIMMED BASE - 1.25
OPTIONAL MIL-PRF-85582 BASEPLATE PRIMER
OPTIONAL INSPECTION HOLE
STANDOFF LENGTH L - .750
THREAD SIZE - .1900-32 UNF-3B
STANDOFF MATERIAL - ALUMINUM, ANODIZED
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CLICK BOND

CARSON CITY
NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN	DAC	STANDOFF, LOCKING THREAD, VERY LARGE BASE		
.XX	±.03	CHECKED	DAC	SIZE	CAGE CODE	DWG. NO.
.XXX	±.010	RELEASED	CGH	A	66530	CB3201
.XXXX	±.001	REVISED	DAC	SCALE	1/1	40CT12
				SHEET	1	OF 1