

LENGTH L DATA (LENGTH CODE IN SIXTEENTHS OF AN INCH)

CODE	6	8	9	10	11	12	13	14	15	16	18	20	22	24	26
L	.375	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.125	1.250	1.375	1.500	1.625
D MIN	.295	.400	.437	.472											

THREAD INSERT MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	PASSIVATE	PLATING	SPEC.	LUBRICATION
CR	A-286 CRES	AMS 5525, 5726, 5732, 5737	AMS 2700	NONE		DRI-FILM LUBE
CRC	A-286 CRES	AMS 5525, 5726, 5732, 5737	AMS 2700	CADMIUM	AMS-QQ-P-416, TY 2, CL2	DRI-FILM LUBE

STANDOFF AND BASE MATERIAL

CODE	MATERIAL	SPEC.
K	GLASS/PEKK	CBMS-104
P	GLASS/PEEK	CBMS-103
U	30% GLASS/PEI	CBMS-102
V	40% GLASS/PEI	CBMS-101
VC	40% CARBON/PEI	

THREAD DATA /3/

CODE	THREAD SIZE	H MAX	R MIN
08	.1640-32 UNC-3B	.300	.100
3	.1900-32 UNF-3B	.300	.100
5M	M5 X 0,8 4H6H	.300	.100

OPTIONAL BASEPLATE PRIMER

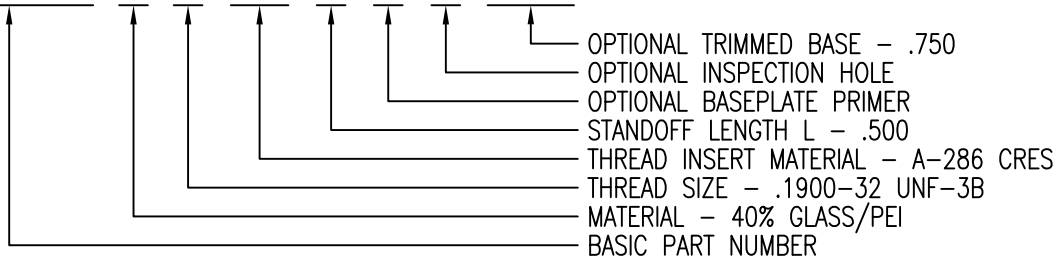
CODE	MATERIAL SPEC.
P	MIL-PRF-85582

NOTES

- BROKEN GATE EDGE ±.025 PERMISSIBLE
- OPTIONAL PART MARKING: MFG. DATE STAMP
- /3/ MANUFACTURER'S OPTION: UNJC, UNJF, OR MJ THREAD

EXAMPLE PART NUMBER

CB4002 V 3 CR 8 P H 750



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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**CLICK BOND**

CARSON CITY  
NEVADA 89706

ANGLES	±1°	APPROVALS	DATE
.XX	±.03	DRAWN <i>DAC</i>	23MAR09
.XXX	±.010	CHECKED <i>DAC</i>	23MAY24
.XXXX	±.001	RELEASED RDH	23MAY24
		REVISED <i>DAC</i>	23MAY24

TITLE			
STANDOFF, LOCKING THREAD, COMPOSITE			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB4002	12
SCALE	1/1	23MAY24	SHEET 1 OF 1