

INSTALLATION INSTRUCTIONS:

1. APPLY ADHESIVE TO THESE SURFACES WHILE BRACKET IS IN OPEN POSITION.
2. POSITION BRACKET AND SQUEEZE WITH FINGERS TO CLAMP ONTO SUBSTRATE.
3. ALLOW ADHESIVE TO CURE AND INSTALL ATTACHMENTS USING A SCREW.

LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	8	9	10	11	12	13	14	15	16	18	20	22	24	32
L	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.125	1.250	1.375	1.500	2.000
D MIN	.400													
	.472													

STANDOFF MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
AA	2024 ALUMINUM	AMS-QQ-A-200 OR AMS-QQ-A-225	ANODIZE	MIL-A-8625
CR	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5734, OR 5737	PASSIVATE	AMS 2700
T	6AL-4V TITANIUM	AMS 4928, 4965, OR 4967	NONE	

BRACKET AND BUSHING MATERIAL DATA

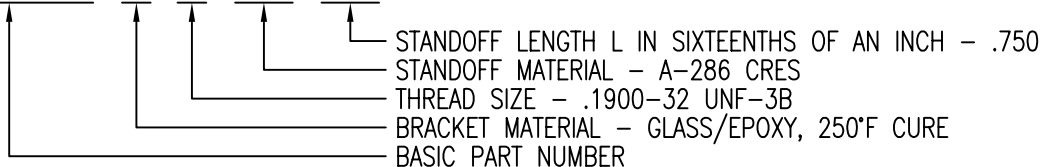
CODE	BRACKET MATERIAL	BUSHING MATERIAL
E	GLASS/EPOXY, 350°F CURE	GLASS/PEEK
G	GLASS/EPOXY, 250°F CURE	GLASS/PEEK
P	GLASS/PEEK	GLASS/PEEK
V	GLASS/PEI	GLASS/PEI

THREAD DATA

CODE	THREAD SIZE	THREAD INSERT
06	.1380-32 UNC-3B	MS21209 OR NAS1130
08	.1640-32 UNC-3B	MS21209 OR NAS1130
3	.1900-32 UNF-3B	MS21209 OR NAS1130
5M	M5 X 0,8 4H6H	MA3330 OR EQUIVALENT

EXAMPLE PART NUMBER

CB4233 G 3 CR 12



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY
NEVADA 89706

APPROVALS		DATE	TITLE		
ANGLES	±1°	DRAWN DAC	STANDOFF, EDGE MOUNTED BRACKET, LOCKING THREAD		
.XX	±.03	CHECKED DAC/mtm	SIZE	CAGE CODE	DWG. NO.
.XXX	±.010	RELEASED CGH	A	66530	CB4233
.XXXX	±.001	REVISED DAC	SCALE	1/1	10FEB09
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