

PLATING ON EXTERIOR OF SLEEVE ONLY.  
FLASH ON INTERIOR OF SLEEVE ACCEPTABLE.

\* - LENGTH L IN 1/16 INCH INCREMENTS ±.010 (2 DIGITS)  
LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 OR 4 DIGITS)

DIMENSION DATA (ALL DIMENSIONS BEFORE PLATING)

SIZE CODE	BOLT SIZE	A ±.005	DI DIA	DO DIA	L MAX	(HF)	(HS)
05	.1562	.252	.1550-.1565	.1720-.1730	.750	.040	.044
55	.1640	.260	.1620-.1635	.1790-.1800	.750	.040	.044
06	.1900	.300	.1880-.1895	.2045-.2055	1.000	.047	.050
08	.2500	.393	.2480-.2495	.2646-.2656	1.125	.060	.064
10	.3125	.472	.3105-.3120	.3271-.3281	1.187	.067	.071
12	.3750	.558	.3730-.3745	.3896-.3906	1.250	.077	.081
14	.4375	.670	.4355-.4370	.4521-.4531	1.375	.098	.102
16	.5000	.759	.4980-.4995	.5146-.5156	1.500	.109	.113

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	CONDITION	PASSIVATE
C	A-286 CRES	AMS 5525	AS FORMED	AMS 2700
D	A-286 CRES	AMS 5525	ANNEALED	AMS 2700

SURFACE FINISH

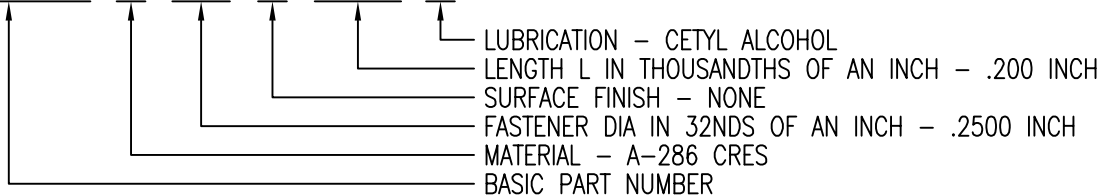
CODE	TREATMENT	SPEC.
N	NONE	
A	IVD ALUMINUM	MIL-DTL-83488
C	CAD PLATED	AMS-QQ-P-416 TYPE II CLASS 2

LUBRICATION DATA

CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

EXAMPLE PART NUMBER

JK5502 C 08 N 200 L



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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**GLICK BOND**

CARSON CITY  
NEVADA 89706

HOLEMOD

APPROVALS	DATE
DRAWN <i>DAC</i>	6APR05
CHECKED <i>DAC</i>	8MAR19
RELEASED <i>B Khodnegah</i>	9MAR19
REVISED <i>DAC</i>	8MAR19

TITLE			
SLEEVE, BOLT FIT, 100° SHEAR HEAD			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5502	10
SCALE	4/1	8MAR19	SHEET 1 OF 1