



THREAD AND DIMENSION DATA AND MINIMUM LENGTH L

CODE	THREAD T	A DIA	B	C REF	L MINIMUM
06	.1380-32 UNC-3B	.250	.25	.138	.105
08	.1640-32 UNC-3B	.250	.25	.164	.130
3	.1900-32 UNF-3B	.312	.31	.190	.155

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	2024 ALUMINUM	QQ-A-200 OR QQ-A-225	ANODIZE	MIL-A-8625
CR	302, 303, 304, OR A-286 CRES	AMS 5637, 5638, 5639, 5640, 5641 AMS 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35

THREAD T
MS21209 OR NAS1130 INSERT.
INSERT INSTALLED PER MS33537.
THREAD LOCK PER NASM25027.
ACCOMODATES MIL-S-8879 UNJ THREAD SCREW.

BUSHING MEETS TENSILE STRENGTH REQUIREMENTS OF NASM25027 FOR SHEAR NUTS.
DEBURR AND BREAK ALL EDGES .005 - .015.
SURFACE TEXTURE 125 MICROINCHES Ra MAX.

EXAMPLE PART NUMBER

CB9112 CRA 3-312-200 E T

OPTIONAL TRIMMED BASE - "B" WIDTH
OPTIONAL ELASTIC FIXTURE
GRIP LENGTH L IN THOUSANDTHS - .200
A DIA IN THOUSANDTHS - .312
THREAD SIZE T - .1900-32 UNF-3B
MATERIAL - A-286 CRES
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

APPROVALS		DATE	TITLE			
ANGLES	±1°	DRAWN BSP	BUSHING, LOCKING THREAD, SMALL BASE			
.XX	±.03	CHECKED DAC	SIZE	CAGE CODE	DWG. NO.	REV.
.XXX	±.010	RELEASED CGH	A	66530	CB9112	2
.XXXX	±.001	REVISED BSP	SCALE	2/1	24OCT02	SHEET 1 OF 1