

PLATING ON EXTERIOR OF SLEEVE ONLY.  
FLASH ON INTERIOR OF SLEEVE ACCEPTABLE.

\* - LENGTH L IN 1/16 INCH INCREMENTS ±.010 (2 DIGITS)  
LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 OR 4 DIGITS)

DIMENSION DATA (ALL DIMENSIONS BEFORE PLATING)

SIZE CODE	BOLT SIZE	A ±.005	DI DIA	DO DIA	L MAX	(HF)	(HS)
06	.1900	.380	.1880-.1895	.2200-.2210	1.000	.080	.088
08	.2500	.505	.2480-.2495	.2802-.2812	1.125	.108	.115
10	.3125	.631	.3105-.3120	.3427-.3437	1.187	.134	.142
12	.3750	.758	.3730-.3745	.4052-.4062	1.250	.161	.169
14	.4375	.886	.4355-.4370	.4677-.4687	1.375	.189	.196
16	.5000	1.013	.4980-.4995	.5302-.5312	1.500	.216	.223

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	CONDITION	PASSIVATE
C	A-286 CRES	AMS 5525	AS FORMED	AMS 2700
D	A-286 CRES	AMS 5525	ANNEALED	AMS 2700

LUBRICATION DATA

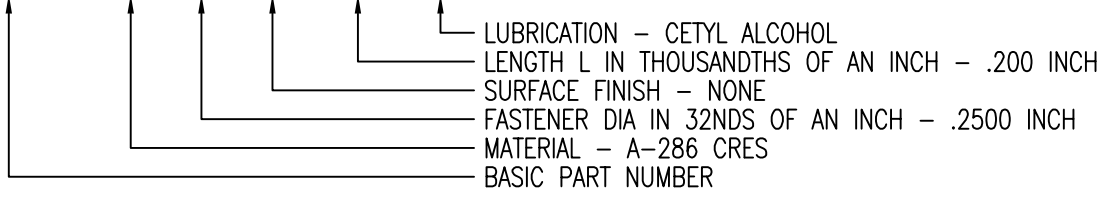
CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

SURFACE FINISH

CODE	TREATMENT	SPEC.
N	NONE	
A	IVD ALUMINUM	MIL-DTL-83488
C	CAD PLATED	AMS-QQ-P-416 TYPE I CLASS 2

EXAMPLE PART NUMBER

JK5546 C 08 N 200 L



UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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CARSON CITY  
NEVADA 89706

HOLEMOD  
(AN509)

APPROVALS	DATE
DRAWN DAC	6APR05
CHECKED DAC	8MAR19
RELEASED B Khodnegah	9MAR19
REVISED DAC	8MAR19

TITLE			
SLEEVE, BOLT FIT, 100° TENSION HEAD			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5546	9
SCALE	4/1	8MAR19	SHEET 1 OF 1