

PLATING ON EXTERIOR OF SLEEVE ONLY.
FLASH ON INTERIOR OF SLEEVE ACCEPTABLE.

* - LENGTH L IN 1/16 INCH INCREMENTS ±.010 (2 DIGITS)
LENGTH L IN THOUSANDTHS OF AN INCH ±.005 (3 OR 4 DIGITS)

DIMENSION DATA (ALL DIMENSIONS BEFORE PLATING)

SIZE CODE	BOLT SIZE	A ±.005	DI DIA	DO DIA	L MAX
06	.1900	.380	.1880-.1895	.2200-.2210	1.000
08	.2500	.500	.2480-.2495	.2802-.2812	1.125
10	.3125	.620	.3105-.3120	.3427-.3437	1.187
12	.3750	.750	.3730-.3745	.4052-.4062	1.250

MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	CONDITION	PASSIVATE
C	A-286 CRES	AMS 5525	AS FORMED	AMS 2700
D	A-286 CRES	AMS 5525	ANNEALED	AMS 2700

SURFACE FINISH

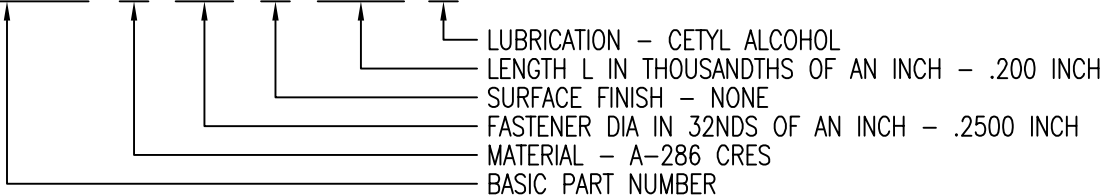
CODE	TREATMENT	SPEC.
N	NONE	
A	IVD ALUMINUM	MIL-DTL-83488
C	CAD PLATED	AMS-QQ-P-416 TYPE I CLASS 2

LUBRICATION DATA

CODE	LUBRICATION	SPEC.
NONE	NONE	
B	NONE	
L	CETYL ALCOHOL	MIL-L-87132

EXAMPLE PART NUMBER

JK5547 C 08 N 200 L



LUBRICATION - CETYL ALCOHOL
LENGTH L IN THOUSANDTHS OF AN INCH - .200 INCH
SURFACE FINISH - NONE
FASTENER DIA IN 32NDS OF AN INCH - .2500 INCH
MATERIAL - A-286 CRES
BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

HOLEMOD

APPROVALS	DATE
DRAWN <i>DAC</i>	30JUN05
CHECKED <i>DAC</i>	8MAR19
RELEASED <i>B Khodnegah</i>	9MAR19
REVISED <i>DAC</i>	8MAR19

TITLE			
SLEEVE, BOLT FIT, PROTRUDING TENSION HEAD			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	JK5547	10
SCALE			SHEET 1 OF 1
4/1	8MAR19		